

## MARIE DU LAC

Franck and Christine Laloue own an amazing estate located in the village of Thauvenay within the Sancerre AOP. We have formed and maintained a close friendship and bond with them over the past 15+ years and thanks to the recent addition of a negociant license to their winery we are now able to source private labels from the Laloues in addition to their stable of estate Sancerres.



The Marie Du Lac Sancerre is sourced exclusively for T. Edward Wines from various vineyards through the strength of Franck's relationships with local growers. The multiple small batches of wine are assembled into a blend that reflects the characteristics of two of Sancerre's precious lieux-dits: "Longues Fins" in Chavignol and "Garenes" in Sancerre.

## SANCERRE



**Varietal/Blend:** 100% Sauvignon Blanc

**Farming:** Lutte Raisonnée

**Soil:** pebbly clay (Caillottes)

**Vine Age:** average 43 years old

**Yeast:** selected

**Fermentation:** fermented in temp controlled stainless steel

**Aging:** 6 months in stainless steel tank

**Alcohol:** 12-12.5%

**Fined:** yes

**Filtered:** yes

**Production #s:** 1,020 cases

**Country:** France

**Region:** Loire

**Sub Region:** Sancerre

**Vineyards:** Lieux-dits "Longues Fins" in Chavignol & "Garenes" in Sancerre

**Vineyard Size:** 3 ha